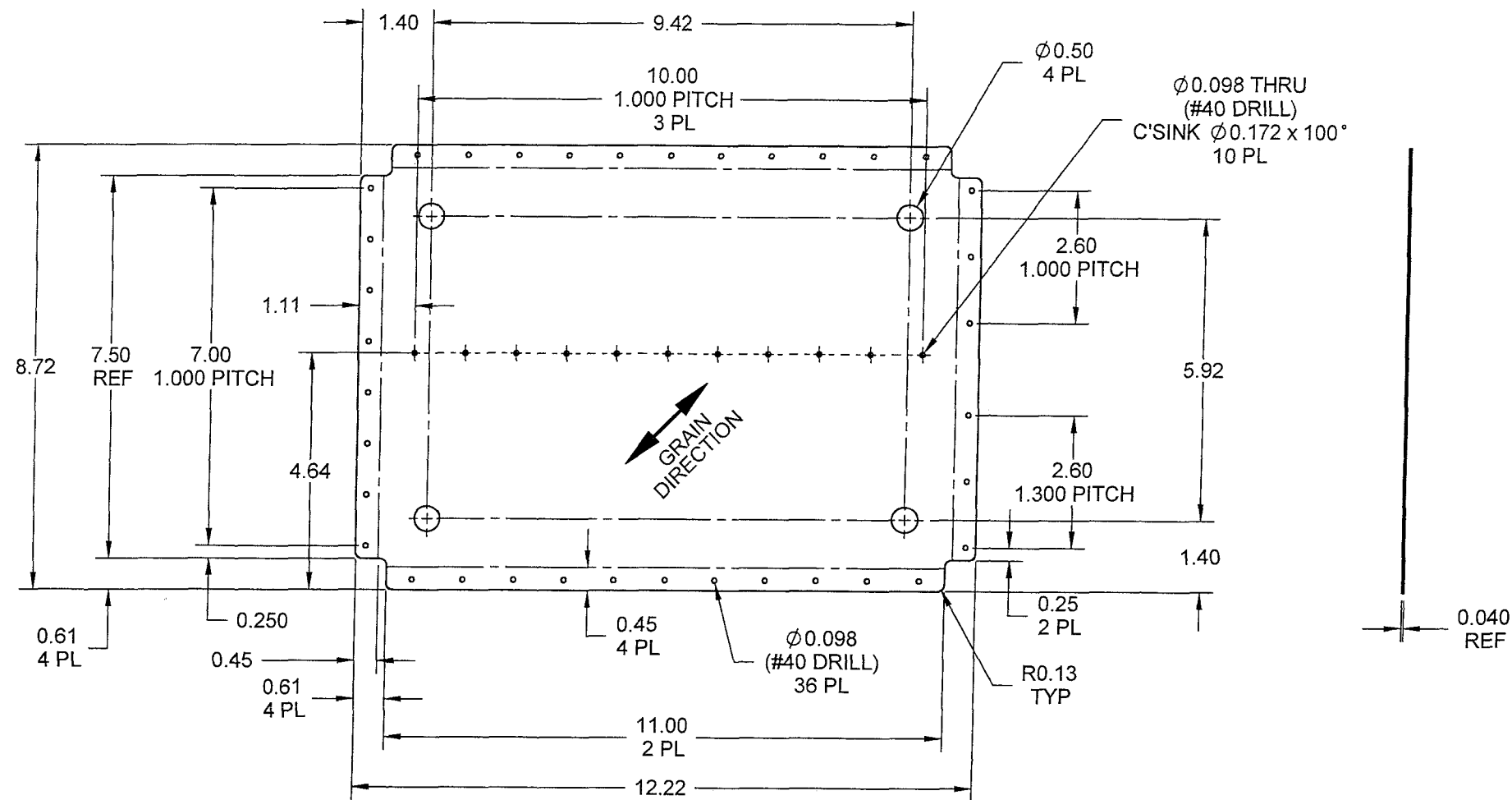


NOTES:
1) MATERIAL: N/A
2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-6641AND/OR PRIME
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.40 lbs

D412-785-004-403 BOTTOM
(MAKE FROM D412-875-004-403F FLAT PATTERN)

A	NEW ISSUE		RF	08.12.17
REV.	DESCRIPTION		BY	DATE
DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBAERTA, CANADA		
DRAWN	RF			
CHECKED	<i>RN</i>	DRAWING NO.	REV. A	
MFG. APPR.	N/A	D412-785-004-403	SHEET 1 OF 2	
APPROVED	<i>CS</i>	TITLE	SCALE	
DE APPR.	N/A	BOTTOM	NTS	
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D412-785-004-403F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.040 THICK PER AMS-QQ-A-250/11 OR AMS4025 OR AMS 4027
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.40 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	
DRAWN	RF		
CHECKED	<i>RN</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-785-004-403	SHEET 2 OF 2
APPROVED	<i>as</i>	TITLE	SCALE
DE APPR.	N/A	BOTTOM	NTS
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